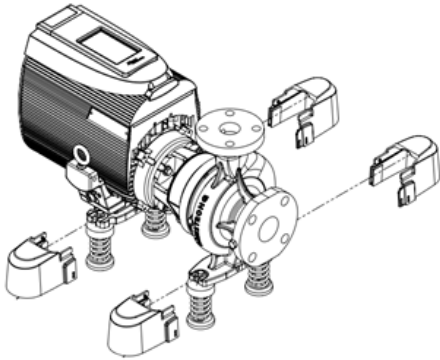


# DESIGN ENVELOPE 4200H & 4280 SHROUD |

## INSTALLATION AND OPERATING INSTRUCTIONS

File No: 100.8166  
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Supersedes: NEW  
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### CAUTION

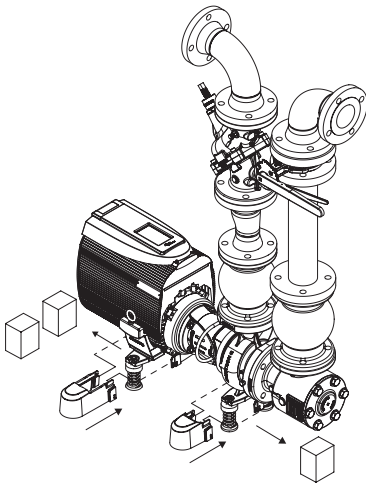


Always disconnect power supply from motor before beginning service work.

**NOTE:** That the springs are temporarily secured to the pumping unit by 4 sets of packaging sleeves. These must be removed once the pumps are positioned in place.

The shrouds can then be re-assembled to the pump by fastening the 2 halves together around the pump foot and motor foot. Push the shroud assembly down and ensure the shroud pins click into the locator holes in the castings.

**FIG 1.2.1**



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