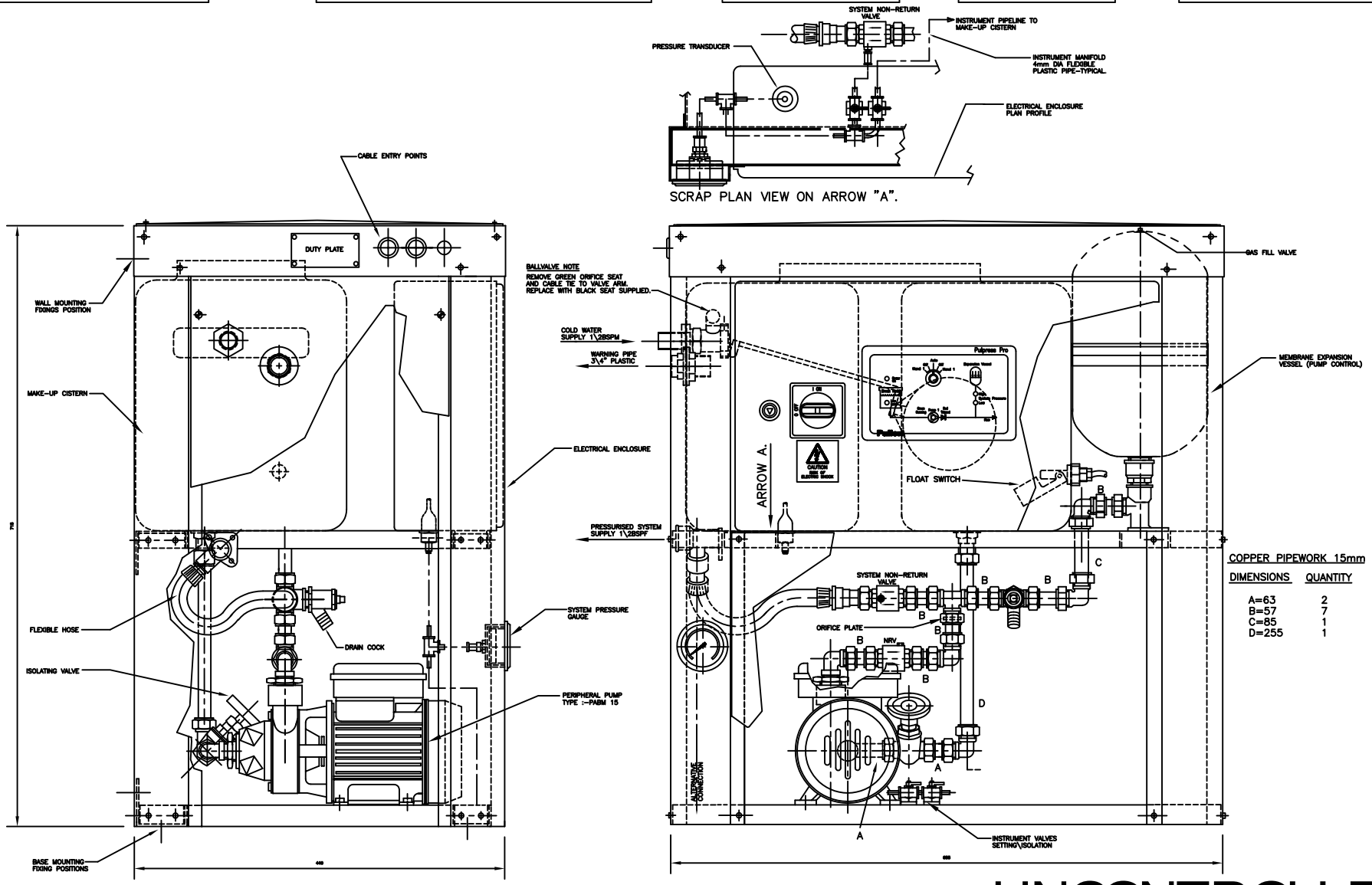
DRG No. 15199A	REMOVE BURRS AND SHARP EDGES	IF IN DOUBT ASK	DO NOT SCALE	THIRD ANGLE PROJECTION



COPPER PIPEWORK 15mm

DIMENSIONS	QUANTITY
A=63	2
B=57	7
C=85	1
D=255	1

NOTES: DIMENSIONS IN MILLIMETRES UNLESS OTHERWISE STATED
1. COMPLETED SYSTEM TO BE PRESSURE TESTED TO 90 PISG.
2. PIPEWORK TO BE ASSEMBLED USING PTFE TAPE AND PERMABOND.

UNCONTROLLED

LAST MODIFICATION DETAILS			ALL DIMENSIONS IN mm DRAWN TO BS308 WELDING SYMBOLS TO BS499 SURFACE FINISH SHOWN IN MICROMETERS MACHINE WHERE SHOWN ∇ TO TOLERANCE ± 0.3MM UNLESS OTHERWISE STATED	JOB No. –	PART No. –	WEIGHT KG –	FILE NAME 15199A	TITLE GENERAL ARRANGEMENT PULPRESS PRO ENHANCED 1 PUMP – 2.7 BAR SEPARATE GEAR	DRG No. 15199A	ARMSTRONG HOLDEN BROOKE PULLEN
DRAWING BORDER CHANGED				DESIGN No. –	PATTERN No. –	MATERIAL –	MAT'L SPEC. –		DATE08/04/2003	DRN TJM
ISSUE A	DATE15/02/2006	DRN PJB		THIS DRAWING IS THE PRIVATE AND CONFIDENTIAL PROPERTY OF ARMSTRONG HOLDEN BROOKE PULLEN LTD. ALL COPYRIGHT, MANUFACTURING AND SALES RIGHTS RESERVED.					CHK DJA	APP EGJ
	CHK PJB	APP PJB							SCALE NTS	SHEET 1 OF 1

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