ARMSTRONG

# SERIES 4380 | VERTICAL IN-LINE PUMPS
## CLOSED-COUPLED | 6 × 6 × 10 | SUBMITTAL

**File No:** 43.730
**Date:** NOV. 26, 2014
**Supersedes:** 43.730
**Date:** SEPTEMBER 10, 2012

Job: _____ Representative: _____

_____ Order no.: _____ Date: _____

Engineer: _____ Submitted by: _____ Date: _____

Contractor: _____ Approved by: _____ Date: _____

### PUMP DESIGN DATA

No. of pumps: _____ Tag: _____

Capacity: _____USgpm (L/s) Head: _____ft (m)

Liquid: _____ Viscosity: _____

Temperature: _____°F (°C) Specific gravity: _____

Suction: 6"(150mm) Discharge: 6"(150mm)

### MOTOR DESIGN DATA

HP: _____ RPM:_____ Frame size: _____ Enclosure: _____

Volts: _____ Hertz: 60 Hz Phase: 3

Efficiency: ☐ Energy EFF 12.11 ☐ NEMA premium 12.12

### MATERIALS OF CONSTRUCTION

| ANSI FLANGE RATING | ANSI 125 | ANSI 250 |
|---|---|---|
| **Construction** | ☐ BF | ☐ DBF |
| **Casing** | Cast iron | Ductile iron |
| **Adapter** | Cast iron | Ductile iron |

**Impeller:** Bronze
**Gasket:** Confined non-asbestos fiber
**Shaft:** Carbon steel
**Shaft sleeve:** Bronze
**Flush line:** Braided stainless steel

### MAXIMUM PUMP OPERATING CONDITIONS

**ANSI 125**

175 psig at 150°F (12 bars at 65°C)

140 psig at 250°F (10 bars at 121°C)

**ANSI 250**

300 psig at 150°F (20 bars at 65°C)

250 psig at 250°F (17 bars at 121°C)

- Tolerance of ±0.125" (±3 mm) should be used
- See performance curves on page 3
- For exact installation, data please write factory for certified dimensions
- Pump equipped with casing drain plug and ¼" NPT suction and discharge gauge ports

### MECHANICAL SEAL DATA

**Seal type:** 2A
**Secondary seal:** EPDM
**Spring:** Stainless steel
**Stationary seat:** Silicone carbide
**Rotating hardware:** Stainless steel

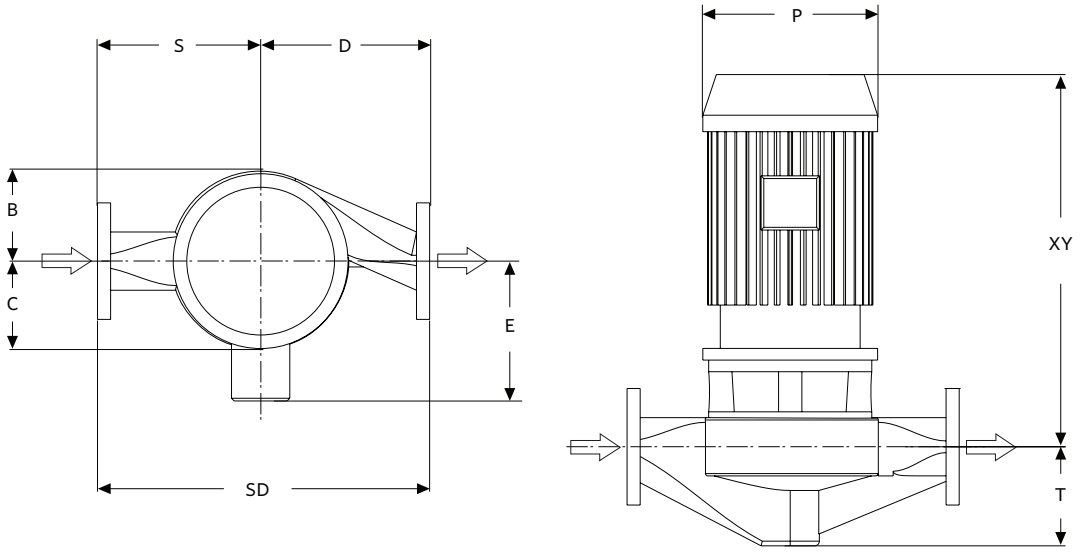
### OPTIONAL EQUIPMENT

| FLUID TYPE | ALL GLYCOLS > 30% WT CONC | | ALL OTHER NON-POTABLE FLUIDS | | POTABLE (DRINKING) WATER | |
|---|---|---|---|---|---|---|
| **Temperature** | up to 200°F (93°C) | over 200°F (93°C) | up to 200°F (93°C) | over 200°F (93°C) | up to 200°F (93°C) | over 200°F (93°C) |
| **Rotating face** | Silicone carbide | | Resin bonded carbon | Antimony loaded carbon | Resin bonded carbon | |
| **Seat elastomer** | EPDM (L-cup) | EPDM (O-ring) | EPDM (L-cup) | EPDM (O-ring) | EPDM (L-cup) | EPDM (O-ring) |
| **Material code** | SCSC L EPSS 2A | SCSC O EPSS 2A | C-SC L EPSS 2A | ACSC O EPSS 2A | C-SC L EPSS 2A | C-SC O EPSS 2A |

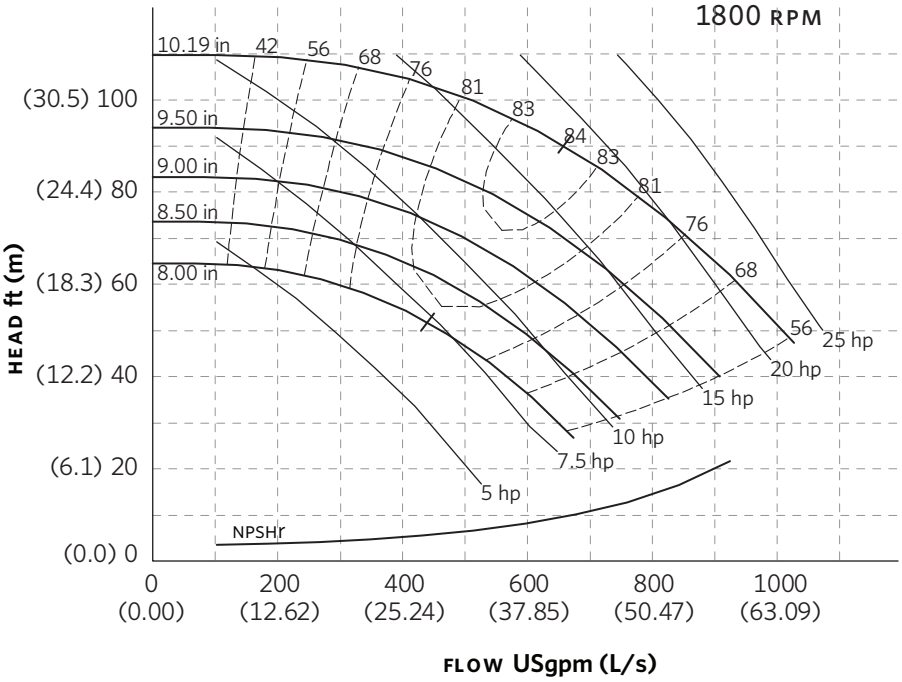
| MOTOR | HORSEPOWER @ RPM ODP & TEFC | | DIMENSIONS inches (mm) | | | SHIP. WEIGHT lbs (kgs) | |
|---|---|---|---|---|---|---|---|
| FRAME | 1800 | 1200 | E | P | XY | ODP | TEFC |
| 182 | — | 1.5 | 7.50 (191) | 10.38 (264) | 19.39 (493) | 394 (178.7) | 431 (195.5) |
| 184 | 5 | 2 | 7.50 (191) | 10.38 (264) | 19.39 (493) | 411 (186.4) | 447 (202.8) |
| 213 | 7.5 | 3 | 8.25 (210) | 12.13 (308) | 25.58 (650) | 429 (194.6) | 505 (229.1) |
| 215 | 10 | 5 | 8.25 (210) | 12.13 (308) | 25.58 (650) | 451 (204.6) | 523 (237.2) |
| 254 | 15 | 7.5 | 9.94 (252) | 12.13 (308) | 24.95 (634) | 626 (283.9) | 623 (282.6) |
| 256 | 20 | — | 9.94 (252) | 12.13 (308) | 24.95 (634) | 667 (302.5) | 663 (300.7) |
| 284 | 25 | — | 10.81 (275) | 11.50 (292) | 30.71 (780) | 731 (331.6) | 777 (352.4) |

**PUMP DIMENSIONS**
inches (mm)

| INLET | OUTLET | B | C | D | S | SD | T |
|---|---|---|---|---|---|---|---|
| 6.00 | 6.00 | 9.34 | 7.59 | 15.00 | 17.00 | 32.00 | 8.75 |
| (152) | (152) | (237) | (193) | (381) | (432) | (813) | (222) |



## SERIES 4380 PERFORMANCE CURVES




**Curve number**
PT104-1-0-1800

**Series**
4300
4380

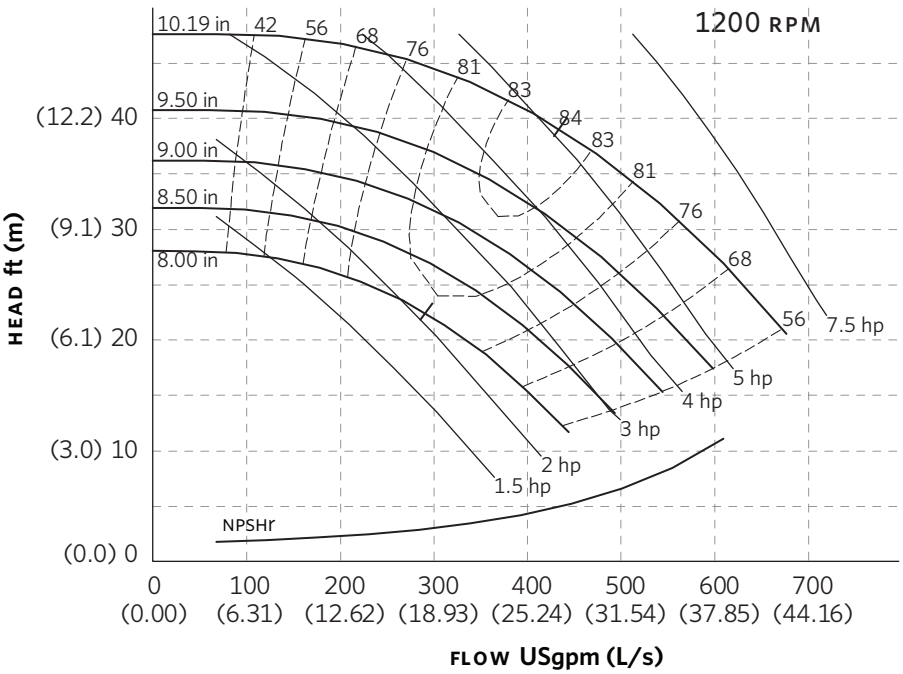
**Size**
6 × 6 × 10

**RPM**
1800

BHP based on shown Fluid's sp. gr.

**Availability**
4300 all ratings
4380 all ratings

Performance guaranteed only at operating point indicated.
Curve shown for clear, cold water – SP. GR. 1.0000




**Curve number**
PT104-1-0-1200

**Series**
4300
4380

**Size**
6 × 6 × 10

**RPM**
1200

BHP based on shown Fluid's sp. gr.

**Availability**
4300 all ratings
4380 all ratings

Performance guaranteed only at operating point indicated.
Curve shown for clear, cold water – SP. GR. 1.0000

Performance curves are for reference only.
Confirm current performance data with Armstrong ACE Online selection software.

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