ARMSTRONG

# DESIGN ENVELOPE 4380 VIL | 1.25×1.25×5 (32–125) | 1205–001.5 | SUBMITTAL

**File No:** 101.5713
**Date:** MARCH 25, 2021
**Supersedes:** 101.5713
**Date:** SEPTEMBER 30, 2019

Job: _____ Representative: _____

_____ Order No: _____ Date: _____

Engineer: _____ Submitted by: _____ Date: _____

Contractor: _____ Approved by: _____ Date: _____

## PUMP DESIGN DATA

No. of pumps: _____ Tag: _____

Capacity: _____USgpm (L/s) Head: _____ft (m)

Liquid: _____ Viscosity: _____

Temperature: _____ °F (°C) Specific gravity: _____

Suction: 1.25" (32 mm) Discharge: 1.25" (32 mm)

**UL STD 778 & CSA STD C22.2 NO.108 certified**

**Test report is supplied with each pump**

## MATERIALS OF CONSTRUCTION

☐ **ANSI 125**

CONSTRUCTION: LPDEBF

E-coated ductile iron A 536 Gr 565-45-12, bronze fitted

## MAXIMUM PUMP OPERATING CONDITIONS

☐ **ANSI 125**

175 psig at 150°F (12 bar at 65°C)

140 psig at 250°F (10 bar at 121°C)

## FLOW READOUT ACCURACY

The Design Envelope model selected will provide flow reading on the controls local keypad & digitally for the BMS. The model readout will be factory tested to ensure ±5% accuracy.

## DEPM MOTOR AND CONTROL DATA

**HP:** 1.5
**RPM:** 3000
**Motor enclosure:** TEFC
**Volts:** _____
**Phase:** 3
**Efficiency:** IE5
**Orientation:** ☐ L5 (default) ☐ L6
**Protocol (standard):** ☐ BACnet™ MS/TP ☐ BACnet™ TCP/IP ☐ Modbus RTU
**Control enclosure:** ☐ Indoor – UL Type 12 ☐ Outdoor – UL Type 4X
**Fused disconnect switch:** Consult factory
**EMI/RFI control:** Integrated filter designed to meet EN61800-3
**Harmonic suppression:** Equivalent: 5% AC line reactor - Supporting IEEE 519-1992 requirements**
**Cooling:** Fan-cooled, surface cooling
**Ambient temperature:** -10°C to +45°C up to 1000 meters above sea level (+14°F to +113°F, 3300 ft)
**Analog I/O:** Two inputs, one output. Output can be configured for voltage or current
**Digital I/O:** Two inputs, two outputs. Outputs can be configured as inputs
**Relay outputs:** Two programmable
**Communication port:** 1-RS485

** If supplied with the system electrical details, Armstrong will run a computer simulation of the system wide harmonics. If system harmonic levels are exceeded Armstrong can also recommend additional harmonic mitigation and the costs for such mitigation.

## MECHANICAL SEAL DESIGN DATA

**Seal type:** 2A **Stationary seat:** Silicone carbide **Secondary seal:** EPDM **Spring:** Stainless steel
**Rotating hardware:** Stainless steel

| FLUID TYPE | ALL GLYCOLS > 30% WT CONC | | ALL OTHER NON-POTABLE FLUIDS | | POTABLE (DRINKING) WATER | |
|---|---|---|---|---|---|---|
| **Temperature** | up to 200°F / 93°C | over 200°F / 93°C | up to 200°F / 93°C | over 200°F / 93°C | up to 200°F / 93°C | over 200°F / 93°C |
| **Rotating face** | Silicone carbide | | Resin bonded carbon | Antimony loaded carbon | Resin bonded carbon | |
| **Seat elastomer** | EPDM (L-cup) | EPDM (O-ring) | EPDM (L-cup) | EPDM (O-ring) | EPDM (L-cup) | EPDM (O-ring) |
| **Material code** | SCSC L EPSS 2A | SCSC O EPSS 2A | C-SC L EPSS 2A | ACSC O EPSS 2A | C-SC L EPSS 2A | C-SC O EPSS 2A |

## OPTIONS

### SENSORLESS BUNDLE (STANDARD)

Operation of pump without a remote sensor. Includes:

- Sensorless control
- Flow readout
- Constant flow
- Constant pressure

Minimum system pressure to be maintained _____ ft (m)

* If minimum maintained system pressure is not known: Default to 40% of design head

### ☐ PARALLEL SENSORLESS

Operation of multiple pumps without a remote sensor

Minimum system pressure to be maintained _____ ft (m)

* If minimum maintained system pressure is not known: Default to 40% of design head

### ☐ ENERGY PERFORMANCE BUNDLE

Provides energy savings on oversized systems by adjusting pump parameters to on-site conditions. Includes:

- **Auto-flow balancing –** Automatically determines control curve between design flow at on-site system head, and minimum (zero-head) flow for energy savings
- **Maximum flow control –** Limits flow rate to pre-set maximum for potential energy savings

Maximum flow rate _____ gpm (L/s)

*Only available if sensorless bundle is enabled
*Available in single pump operation only

### ☐ PROTECTION BUNDLE

Protects other flow sensitive equipment by setting limits of pump operation. Includes:

- **Minimum flow control –** Attempts to maintain flow rate to pre-set minimum to protect equipment in system
- **Bypass valve control –** Actuates a bypass valve to protect flow sensitive equipment if pre-set minimum flow rate is reached

Minimum flow rate _____ gpm (L/s)

*Only available if sensorless bundle is enabled

### ☐ DUAL SEASON SETUP

Pre-sets heating and cooling parameters for pumps in 2-pipe systems

**Cooling**

Duty point _____ gpm (L/s) at _____ ft (m)

Minimum system pressure to be maintained _____ ft (m)

**Heating**

Duty point _____ gpm (L/s) at _____ ft (m)

Minimum system pressure to be maintained _____ ft (m)

*Available in single pump operation only

## OPTIONAL SERVICES

### ON-SITE PUMP COMMISSIONING

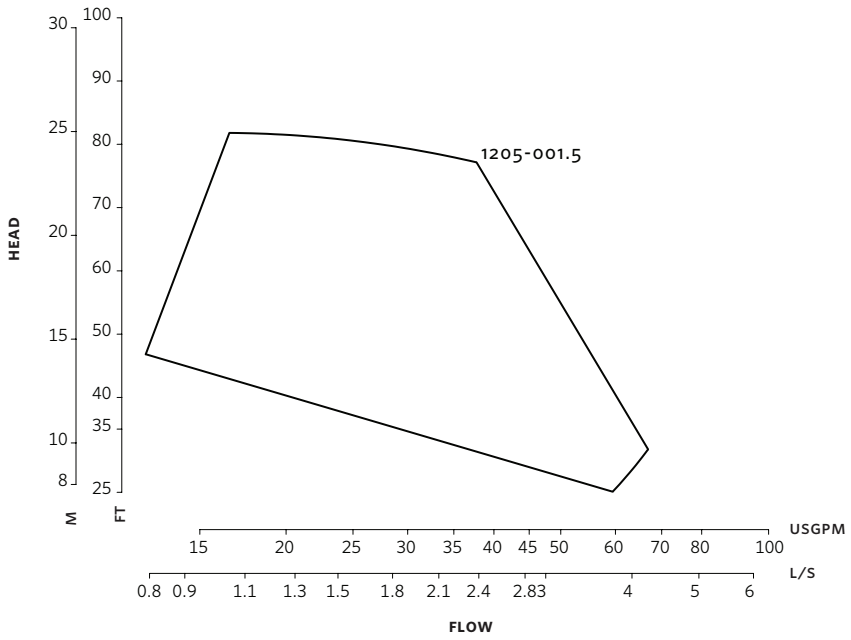
### PUMP MANAGER

Online service for sustained pump performance and enhanced reliability.

Available in 3 or 5 year terms

* Requires an internet connection to be provided by building
* Includes an extended warranty for parts and labour (wearable parts excluded)

**3**




Performance curves are for reference only.
Confirm current performance data with Armstrong **ADEPT Quote** or **ADEPT Select** selection software.

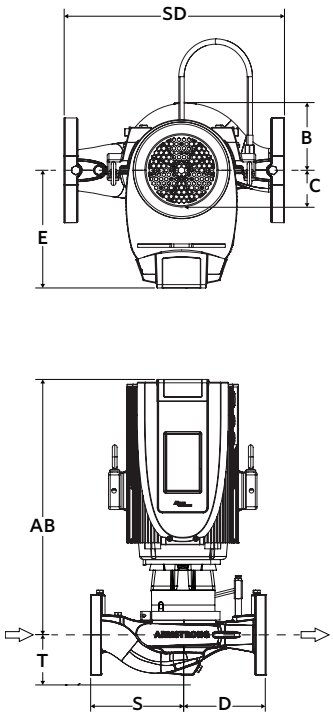
## DIMENSION DATA

| | INDOOR (UL TYPE 12/TEFC) | OUTDOOR (UL TYPE 4X/TEFC) |
|---|---|---|
| **Size:** | 1.25×1.25×5 | 1.25×1.25×5 |
| **HP:** | 1.5 | 1.5 |
| **RPM:** | 3000 | 3000 |
| **Frame:** | 90S | 90S |
| **AB:** | 18.27 (464) | 20.48 (520) |
| **B:** | 3.51 (89) | 3.51 (89) |
| **C:** | 3.20 (81) | 3.20 (81) |
| **CI:** | – | 5.00 (127) |
| **D:** | 5.26 (134) | 5.26 (134) |
| **E:** | 8.20 (208) | 8.62 (219) |
| **S:** | 5.76 (146) | 5.76 (146) |
| **SD:** | 11.02 (280) | 11.02 (280) |
| **T:** | 3.00 (76) | 3.00 (76) |
| **Weight:** | 69 (31.2) | 69 (31.2) |

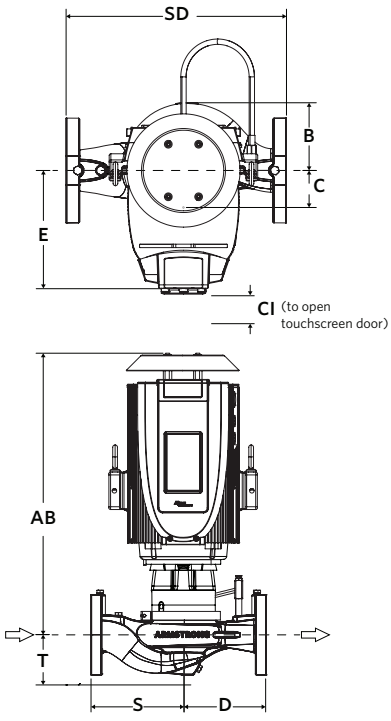
Dimensions – inch (mm)
Weight – lbs (kg)

- Tolerance of ±0.125" (±3 mm) should be used
- For exact installation, data please write factory for certified dimensions

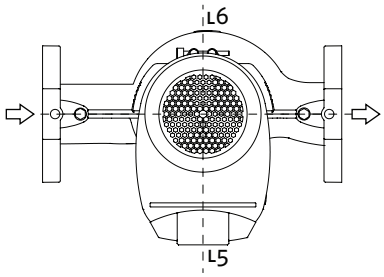
## INDOOR




## OUTDOOR




## CONTROL ORIENTATIONS



**TORONTO**

23 BERTRAND AVENUE
TORONTO, ONTARIO
CANADA, M1L 2P3
+1 416 755 2291

**BUFFALO**

93 EAST AVENUE
NORTH TONAWANDA, NEW YORK
U.S.A., 14120-6594
+1 716 693 8813

**DROITWICH SPA**

POINTON WAY,
STONEBRIDGE CROSS BUSINESS PARK
DROITWICH SPA, WORCESTERSHIRE
UNITED KINGDOM, WR9 0LW
+44 8444 145 145

**MANCHESTER**

WOLVERTON STREET
MANCHESTER
UNITED KINGDOM, M11 2ET
+44 8444 145 145

**BANGALORE**

#59, FIRST FLOOR, 3RD MAIN
MARGOSA ROAD, MALLESWARAM
BANGALORE, INDIA, 560 003
+91 80 4906 3555

**SHANGHAI**

UNIT 903, 888 NORTH SICHUAN RD.
HONGKOU DISTRICT, SHANGHAI
CHINA, 200085
+86 21 5237 0909

**SÃO PAULO**

RUA JOSÉ SEMIÃO RODRIGUES AGOSTINHO,
1370 GALPÃO 6 EMBU DAS ARTES
SAO PAULO, BRAZIL
+55 11 4785 1330

**LYON**

93 RUE DE LA VILLETTE
LYON, 69003 FRANCE
+33 4 26 83 78 74

**DUBAI**

JAFZA VIEW 19, OFFICE 402
P.O.BOX 18226 JAFZA,
DUBAI - UNITED ARAB EMIRATES
+971 4 887 6775

**MANNHEIM**

DYNAMOSTRASSE 13
68165 MANNHEIM
GERMANY
+49 621 3999 9858

**JIMBOLIA**

STR CALEA MOTILOR NR 2C
PO: 305400, JIMBOLIA
ROMANIA
+40 256 360 030

**ARMSTRONG FLUID TECHNOLOGY**
**ESTABLISHED 1934**

**ARMSTRONGFLUIDTECHNOLOGY.COM**