



DIMENSIONS SHOWN AS: inches (mm)

2 - 3/4 (19) DIA. HOLES (TYP.)

EXCHANGER SIZE	DIMENSIONS											
	A		B		C		D		N1		N2	
	inches	mm	inches	mm	inches	mm	inches	mm	inches	mm	inches	mm
WSX-69-4E3	120 3/8	3058	107	2718	99	2515	111	2819	4	102	1 1/4	32
WSX-610-4E3	132 3/8	3362	119	3023	111	2819	123	3124	4	102	1 1/4	32
WSX-611-4E3	144 3/8	3667	131	3327	123	3124	135	3429	4	102	1 1/4	32
WSX-612-4E3	156 3/8	3972	143	3632	135	3429	147	3734	4	102	1 1/4	32

NOZZLE SCHEDULE				
SERVICE	MARK	SHELL SIDE	MARK	TUBE SIDE
INLET	N1	AS PER TABLE	N5	1 1/2 (38) NPT
OUTLET	N2	AS PER TABLE	N6	1 1/2 (38) NPT
DRAIN			N7	1/2 (13) NPT
VENT	N4	3/4 (19) NPT		

NOTES:

1. SUPPORTS SUPPLIED ONLY IF SPECIFIED ON ORDER.
2. NOZZLE SIZES SHOWN ARE RECOMMENDED FOR MAXIMUM EXCHANGER LIFE.
3. FABRICATED TO ASME CODE SECTION VIII DIVISION 1 AND LATEST ADDENDA.
4. DRAWING IS NOT TO SCALE.
5. ALL DIMN'S ±1/8 (3) UNLESS OTHERWISE SHOWN.

DESIGN CONDITIONS				
	SHELL		TUBES	
DESIGN PRESSURE	150 PSIG	1034 KPa	150 PSIG	1034 KPa
DESIGN TEMPERATURE	375 °F	191 °C	375 °F	191 °C
MIN. DESIGN METAL TEMP.	35 °F	1.7 °C	35 °F	1.7 °C
HYDRO. TEST PRESSURE	225 PSIG	1551 KPa	300 PSIG	2068 KPa
CONTENTS	STEAM		WATER	

CUSTOMER: _____
 LOCATION: _____
 ENGINEER: _____
 ORDER No.: _____
 PROJECT/JOB: _____
 LOCATION: _____
 TAG: _____ (QUOTE # _____)

TITLE	G.A. 150 LB. WSX SERIES HEAT EXCHANGERS	A R M S T R O N G				NUMBER	WSX-6-4P-E3- (4)	REV.			
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