



EXCHANGER SIZE *BAFFLE SPACING	DIMENSIONS											
	A		B		C		D		N1		N2	
	inches	mm	inches	mm	inches	mm	inches	mm	inches	mm	inches	mm
W-42-4*-1	27 3/4	705	16 1/2	419	9 1/2	241	26	660	2	51	2	51
W-43-4*-1	39 3/4	1010	28 1/2	724	21 1/2	546	38	965	2	51	2	51
W-44-4*-1	51 3/4	1314	40 1/2	1029	33 1/2	851	50	1270	2	51	2	51
W-45-4*-1	63 3/4	1619	52 1/2	1334	45 1/2	1156	62	1575	2	51	2	51
W-46-4*-1	75 3/4	1924	64 1/2	1638	57 1/2	1461	74	1880	2	51	2	51
W-47-4*-1	87 3/4	2229	76 1/2	1943	69 1/2	1765	86	2184	2	51	2	51
W-48-4*-1	99 3/4	2534	88 1/2	2248	81 1/2	2070	98	2489	2	51	2	51
W-49-4*-1	111 3/4	2838	100 1/2	2553	93 1/2	2375	110	2794	2	51	2	51
W-410-4*-1	123 3/4	3143	112 1/2	2858	105 1/2	2680	122	3099	2	51	2	51

NOZZLE SCHEDULE				
SERVICE	MARK	SHELL SIDE	MARK	TUBE SIDE
INLET	(N1)	AS PER TABLE	(N5)	1 (25) NPT
OUTLET	(N2)	AS PER TABLE	(N6)	1 (25) NPT
DRAIN	(N3)	1/2 (13) NPT	(N7)	1/2 (13) NPT
VENT	(N4)	3/4 (19) NPT		

NOTES: 1. SUPPORTS SUPPLIED ONLY IF SPECIFIED ON ORDER.
 2. NOZZLE SIZES SHOWN ARE RECOMMENDED FOR MAXIMUM EXCHANGER LIFE.
 3. FABRICATED TO ASME CODE SECTION VIII DIVISION 1 AND LATEST ADDENDA.
 4. DRAWING IS NOT TO SCALE.
 5. ALL DIM'S ±1/8 (3) UNLESS OTHERWISE SHOWN.

DESIGN CONDITIONS				
	SHELL		TUBES	
DESIGN PRESSURE	150 PSIG	1034 KP ₀	150 PSIG	1034 KP ₀
DESIGN TEMPERATURE	375 °F	191 °C	375 °F	191 °C
MIN. DESIGN METAL TEMP.	35 °F	1.7 °C	35 °F	1.7 °C
HYDRO. TEST PRESSURE	225 PSIG	1551 KP ₀	300 PSIG	2068 KP ₀
CONTENTS	WATER		WATER	

CUSTOMER:
 LOCATION:
 ENGINEER:
 ORDER No.:
 PROJECT/JOB:
 LOCATION:
 TAG: (QUOTE #)

TITLE G.A. 150 LB. W SERIES HEAT EXCHANGERS	A R M S T R O N G				NUMBER W-4-4P-1(2)	REV.
DATE: 12/01/94 BY: D.C.R.	TORONTO - CANADA TEL: (416) 755-2291	MONTREAL - CANADA TEL: (514) 421-2424	BUFFALO - N. Y. TEL: (716) 693-8813	COLCHESTER - U.K. TEL: (44) 120-657-9491		